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K6A 1K7
Canada

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D5705-043
Job Sheet 195579



Part No: D5705-043

Job Qty: 6 pcs

Part Name: Strut Weldment



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 5/27/19

Job Tracking No:

Due Date: 6/21/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG D5705 REV.A6 IPP REV:A 19.01.04 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Large Fab - Welded Assy-1	6 pcs	6/21/19	6/21/19	0.00	1.50	Large Fab - 1		MV <i>[Signature]</i>
							Large Fab - 10		
							Large Fab - 2		
							Large Fab - 3		
							Large Fab - 4		
							Large Fab - 5		
							Large Fab - 6		
							Large Fab - 7		
							Large Fab - 8		
							Large Fab - 9		
110	QC 5	6 pcs	6/21/19	6/21/19	0.00	0.00	QC 5 - 10		EL
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
120	Large Fab - Welded Assy-2-B4B	6 pcs	6/21/19	6/21/19	0.00	1.20	Large Fab - 1 - B4B		MV <i>[Signature]</i> 02 2019
							Large Fab - 10 - B4B		
							Large Fab - 2 - B4B		
							Large Fab - 3 - B4B		

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Container No: S194719



Part: D5705 - 043

Job No: 195579

Serial No/Batch: S194719

Revision: A

Inspector:

Exp Date:

Instructions: Various STC's

Date: 06/28/19

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Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

					Large Fab - 4 - B4B							
					Large Fab - 5 - B4B							
					Large Fab - 6 - B4B							
					Large Fab - 7 - B4B							
					Large Fab - 8 - B4B							
					Large Fab - 9 - B4B							
130 QC 9	6 pcs	6/21/19	0.00 0.00		QC 9 - 10	JUL 0 2 2019						
					QC 9 - 18							
					QC 9 - 24							
					QC 9 - 43							
					QC 9 - 50							
					QC 9 - 9							
140 QC 5	6 pcs	6/21/19	0.00 0.00		QC 5 - 10	JUL 0 2 2019						
					QC 5 - 12							
					QC 5 - 17							
					QC 5 - 18							
					QC 5 - 19							
					QC 5 - 22							
					QC 5 - 24							
					QC 5 - 3							
					QC 5 - 43							
					QC 5 - 49							
					QC 5 - 51							
					QC 5 - 58							
					QC 5 - 68							
					QC 5 - 9							
					QC 5 - 50							
					QC 5 - 30							
					QC 5 - 40							
					150 Packaging 3-1 - Stock - B4B		6 pcs	6/21/19	0.00 0.00		Packaging 3 - 1 - B4B	JUL 0 5 2019
Packaging 3 - 2 - B4B												
Packaging 3 - 3 - B4B												
Packaging 3 - 4 - B4B												
Packaging 3 - 5 - B4B												
Packaging 3 - 6 - B4B												
Packaging 3 - 7 - B4B												
Packaging 3 - 8 - B4B												
Packaging 3 - 9 - B4B												
Packaging 3 - 10 - B4B												
Packaging 3 - 11 - B4B												
Packaging 3 - 12 - B4B												
Packaging 3 - 13 - B4B												
Packaging 3 - 14 - B4B												
Packaging 3 - 15 - B4B												
Packaging 3 - 16 - B4B												
Packaging 3 - 17 - B4B												
Packaging 3 - 18 - B4B												
Packaging 3 - 19 - B4B												
Packaging 3 - 20 - B4B												
Packaging 3 - 21 -												
						Plex 5/27/19 9:48 AM Dart.lajeunesse.marie						

					B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
160 QC 21 - SA	6 pcs	6/21/19	0.00 0.00	QC 21 - SA - 21	DAS 21 JUL 05 2019	
				QC 21 - SA - 70		

Part Op 100 - 1- Cut to length 2- Chamfer ends as per dwg 3- Debur
 Descriptions: 120 - 1- WELD STUD TO STRUT AS PER DWG STAINLESS STEEL WELDING ROD BATCH #:
 2- GRIND WELDS FLUSH AS PER DWG
 150 - Identify as per dwg & Stock Location: CA 119

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304TR0.500W.049	304 Round Tube .500 X .049W	16.8000 ft (2.8 ea)	100-Large Fab - Welded Assy-1	5133723 /
D5705-3	Stud	12 pcs (2 ea)	120-Large Fab - Welded Assy-2- B4B	5190687 / 5166227

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Large Fab - Welded Assy-1	M304TR0.500W.049	17	188	0
120-Large Fab - Welded Assy-2- B4B	D5705-3	12	0	0

Part Specifications

Specifications could not be found.

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Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread		Other/Details: _____ _____ _____			